

# TextileUSA

*Your #1 Source for Embroidery Thread & Supplies*



---

**Factory Direct Pricing**

---

10050 NW 116th Way Suite #15 Miami, FL 33178  
**Tel.: 877-243-1180 • 305-231-1180 • Fax: 305-231-1181**  
[www.textileusa.net](http://www.textileusa.net) • [sales@textileusa.net](mailto:sales@textileusa.net)



## ABOUT TEXTILE USA

### HISTORY:

With experience in the embroidery business since 1997, Textile USA was founded in March 2003 in Miami, FL. Textile USA has come to be known as Your #1 One Source for Embroidery Thread & Supplies. As a successful wholesaler of a wide selection of embroidery thread and supplies and being the exclusive vendor of Marathon Thread for the Southeast United States, we strive to maintain the highest standards of customer service and the most prompt delivery of products.

Textile USA deep rooted global ties enable us to pass on the most cost efficient, diversified variety of products to our most favored clientele. From the past decade to the present, Textile USA continues to beat our competitors by having the most comprehensive inventory of premium quality products on hand. Our years of experience and commitment to excellence provide us with the ability to continue to give you BETTER PRICES for the SAME PRODUCT, fulfilling all of our customers needs.

### PHILOSOPHY:

Staying committed to providing our customers with dependable, high quality embroidery thread and supplies at the most economical price and staying up to date on current market trends will help us to be the most qualified consultant for your business thereby allowing us to maintain long-term customer relationships.

### QUALITY:

Our brand **MARATHON** represents excellent technology and strict quality control; under and based on material partly pre-certified by Oeko-Tex® Standard and ISO 9001

### CONTACT INFO:

Toll Free: 1-877-243-1180  
Office: 305-231-1180  
Fax: 305-231-1181  
Web page: [www.textileusa.net](http://www.textileusa.net)  
sales@textileusa.net

### OFFICE HOURS:

Monday Friday from 8:00 AM to 5:00 PM



**PRICES AVAILABLE ONLINE,  
OVER THE PHONE OR VIA EMAIL**

## TABLE OF CONTENTS

### EMBROIDERY THREAD

MARATHON VISCOSE RAYON .....	4
MARATHON POLYESTER .....	5
TRISTAR POLYESTER .....	6
METALLIC THREAD .....	7

### PRE-WOUND BOBBINS AND BOBBIN THREAD

SIDELESS POLYESTER BOBBINS STYLE L .....	8
MAGNETIC BOBBINS STYLE L .....	8
PAPER SIDED BOBBINS STYLE L .....	9
PRE-WOUND JUMBO BOBBINS STYLE M .....	10
BOBBIN THREAD .....	10

### BACKING AND TOPPINGS

CUT-AWAY, TEAR AWAY AND NO SHOW BACKING .....	11
SOLVY .....	12
HEAT MELT ADHESIVE .....	12
HEAT MELT FUSIBLE FILM .....	12
WATER SOLUBLE .....	12
3D FOAM .....	12
FELT .....	12

### ACCESSORIES AND TOOLS

NEEDLES .....	13
SCISSORS .....	14
SNIPS, TWEEZERS, RIPPERS & PEGGY STITCH ERASOR .....	15
SPRAYS .....	16
MACHINE MAINTENANCE ITEMS .....	17
IOLINE CUTTING MACHINE .....	17
BOBBIN CASES .....	18
STEEL BOBBINS .....	18
ROTARY HOOK .....	18
SPOOL RACKS .....	18
TOUCH UP PENS .....	18
MAGIC INK PEN .....	18



## MARATHON VISCOSE RAYON EMBROIDERY THREAD

Marathon Viscose Rayon thread is Luxuriously silky in feel yet incredibly strong. It comes in over 400 vibrant colors. Embroiderers worldwide choose Marathon Viscose Rayon to produce a high-end product at an affordable price.



**RAYON  
EMBROIDERY THREAD 40WT  
120D/2PLY:**

5,500 yards **KING** cones



**MULTICOLOR RAYON  
EMBROIDERY THREAD 40WT  
120D/2PLY:**

5,500 yards **KING** cones

\* Custom dying available

### RAYON MINISPOOLS PACKAGES - ASSORTED COLORS:

This item contains a great selection of thread with the most useful colors. Includes 20 or 50 assorted Rayon Mini-cones.



**Embroidery Thread 40WT  
120d/2ply - 1100 Yards:**

**20 Minispools Package  
50 Minispools Package**

## MARATHON POLYESTER EMBROIDERY THREAD

Marathon Polyester is suitable for just about any application. It is durable, long-lasting, smooth-running, and produces a silky, elegant product. It requires no special lubricant, is resistant to bleach, and may be used with boiling water for direct-heat treating. Marathon Polyester comes in over 300 colors. It is ideal when you need to use one thread for a variety of embroidery products!



### POLYESTER EMBROIDERY THREAD 40WT 120D/2PLY:

5,500 yards **KING** cones

\* Custom dyeing available.

### POLYESTER MINISPOOLS PACKAGES- ASSORTED COLORS

This product gives you the best selection of colors in these two packages of our premium Marathon Polyester thread. Available on 20 or 50 pieces set of mini cones with different shades and colors included.



Embroidery Thread 40 Wt  
120d/2ply 1100 yards:

20 Minispools Package

50 Minispools Package



## TRISTAR POLYESTER EMBROIDERY THREAD

Tristar is 100% Trilobal Polyester, produced with a state-of-the-art process where a single operation allows the multi-filament to be braided and re-braided. It is a 40 weight embroidery thread that comes in over 300 colors. It stands up infallibly to bleach, and its strength and shine make it a favorite of the commercial embroiderer.



### TRISTAR POLYESTER Embroidery Thread 40WT 120d/2ply:

4,400 yards **KING** cones

1,100 yards **MINI** cones

## TRISTAR POLYESTER MULTICOLOR EMBROIDERY THREAD

100% Trilobal Polyester (120d/2) is a 40 weight polyester embroidery thread with an amazing variety of colors in just one cone, giving you the best effect of multicolor on your embroidery. Its the most useful item at the time to be creative.



### Embroidery Thread 40WT 120d/2ply:

4,400 yards **KING** cones

1,100 yards **MINI** cones



## METALLIC THREAD

Our metallic thread has a 110 Denier nylon core wrapped with poly film, pasted on the inside with rice paper. This thread is perfect for 100% smooth, efficient functioning in high-speed multi-head embroidery machines.



**HALF-POUND CONES - 10,000 YARDS**

**QUARTER-POUND CONES - 5,000 YARDS**

**Gold#3**

**Silver**

## MARATHON METALLIC THREAD

Marathon Metallic thread is an excellent choice when you are looking for different metallic colors and shades. This metallic line has 30 different colors available and as a result you would have an incredibly luxurious garment.



**5.500 YARDS PER CONE**



## PRE-WOUND POLYESTER BOBBINS Style L

### SIDELESS

#### **MARATHON SIDELESS CONTINUOUS FILAMENT POLYESTER BOBBIN WITH PLASTIC CORE**

##### **ITEM # BOB-CL (STYLE L)**

Premium sideless bobbins ensure consistent thickness and are smooth-running. There is absolutely no residue buildup on the bobbin case. You'll need fewer bobbin changes that will result in less production down-time. They are available in black and white.

**Quantity (1 Gross=144 Pieces)**



### YARDAGE

**StyleL132 Yards (White)**

**StyleL132 Yards (Black)**

#### **SIDELESS POLYESTER BOBBINS WITH PLASTIC CORE**

##### **ITEM # BOB-CL3 (STYLE L)**

Sideless polyester bobbins give consistent thickness and are smooth-running. There is absolutely no residue buildup on the bobbin case. They are available in white.

**Quantity (1 Gross=144 Pieces)**



### YARDAGE

**StyleL155 Yards (White)**

### MAGNETIC CORE SIDELESS BOBBINS

#### **MAGNA-GLIDE POLYESTER BOBBINS**

##### **ITEM # BOB-MAGNETIC**

Magna-Glide Bobbins, the magnetic core creates consistent delivery throughout the entire bobbin. No more interruptions for tension adjustments as your bobbin gets smaller. Magnetic core prevents backlash or over spin and eliminates the need for backlash springs. They are available in white and black.

**Quantity (1 Gross=100 Pieces)**

Style "L" White - 135 yards

Style "L" Black - 130 yards

Style "M" White - 230 yards





## PAPER SIDED

### **MARATHON POLYESTER BOBBINS WITH SIDES**

#### **ITEM #: BOB-SP1 (STYLE L)**

Marathon makes these high-quality bobbins that eliminate lint in bobbin cases. These 100% polyester filament bobbins are thin but extremely durable. They are an extremely good value and are available in black. An excellent choice for durability and value.

**Quantity (1 Gross=144 Pieces)**

#### **YARDAGE**

**StyleL 132 Yards (Black)**



### **POLYESTER BOBBINS WITH SIDES**

#### **ITEM#: BOB-SP2 (STYLE L)**

100% polyester paper sided bobbins with a high and strong quality. Prevent breakage and eliminate lint in bobbin cases. With their 134 yards per bobbin their last longer than any other pre-wound polyester bobbin on the market.

#### **YARDAGE**

**StyleL 134 Yards (White)**



### **POLYESTER CONTINUOUS FILAMENT BOBBINS WITH SIDES**

#### **ITEM#: BOB-SP3 (STYLE L)**

This item is slightly higher in price than the previous product, but it is the highest-quality continuous filament bobbin you can purchase. If you want to produce the highest-end product of all your competitors, this is the bobbin you should choose. Available in white and black.

**Quantity (1 Gross=144 Pieces)**

#### **YARDAGE**

**130 Yards (White)**



## JUMBO PRE-WOUND POLYESTER BOBBINS Style M

### SIDELESS POLYESTER JUMBO BOBBIN WITHOUT CORE

#### ITEM # BOB-PM (STYLE M)

Jumbo bobbins without a core, you get even more yardage!  
(231Yards) Available in white only.

Quantity (1 Gross=144 Pieces)

#### YARDAGE

StyleM 231 Yards (White)



### POLYESTER JUMBO BOBBIN WITH SIDES

#### ITEM # BOB-SM

Jumbo bobbins with sides. (230 Yards) Available in white only.

Quantity (1 Gross=144 Pieces)

#### YARDAGE

StyleM 230 Yards (White)



## BOBBIN THREAD

### SPUN-POLYESTER BOBBIN THREAD

Spun-Polyester 60D/2 is fine yet exceptionally strong, specifically constructed for those who prefer to wind their own bobbins. This item is available in white and black.

#### YARDAGE

75,000

55,000

22,000

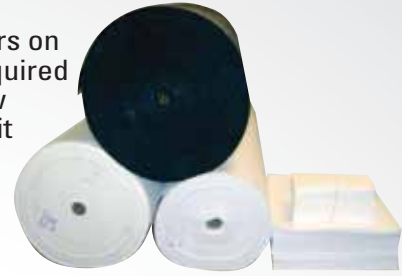
22,000 (Black)





## BACKINGS

We offer a wide selection of high quality cut-away and Tear Away stabilizers on different precut sizes and rolls, white and black. No minimum of sheets required and Pre-Cut size can be customized as you request. We also have no show backing specialized stabilizer for clear clothing; will not show through and it holds high density stitching. More details below:



### BACKINGS: CUT-AWAYS

LIGHT CUT-AWAY BACKING (1.5OZ.) (43 GRM)		MEDIUM CUT-AWAY BACKING (2.0OZ.) (56 GRM)	
Roll 44"x 250 yards		Roll 44"x 250 yards	
Roll 60"x 250 yards (White and Black)		Pre-Cut 15"x 14.5"	
		Pre-Cut 17"x 14.5"	
HEAVY CUT-AWAY BACKING (2.75OZ.) (80 GRM)		BLACK HEAVY CUT-AWAY BACKING (2.75OZ.)	
Roll 44"x 250 yards	Pre-Cut 11"x 11.5"	Roll 44"x 250 yards	
Pre-Cut 7"x 7"	Pre-Cut 12"x 14.5"	Roll 44"x 100 yards	
Pre-Cut 8"x 8"	Pre-Cut 15"x 14.5"	Pre-Cut 7"x 7"	
Pre-Cut 11"x 6"	Pre-Cut 17"x 14.5"	Pre-Cut 15"x 14.5"	
MESH CUT AWAY BACKING (NO SHOW)		HEAVY CUT-AWAY BACKING (3.2OZ.) (85 GRM)	
Pre-Cut 8"x 8" and on a roll		Roll 44"x 250 yards	
		Roll 44"x 100 yards	
		Pre-Cut 15"x 14.5"	

### BACKINGS: TEAR-AWAYS

LIGHT TEAR-AWAY BACKING (1.5OZ.) (43 GRM)	MEDIUM TEAR-AWAY BACKING (2.0OZ.) (56 GRM)
Roll 44"x 250 yards	Roll 44"x 250 yards
Pre-Cut 7"x 7"	Pre-Cut 7"x 7"
Pre-Cut 8"x 8"	Pre-Cut 8"x 8"
Pre-Cut 15"x 14.5"	Pre-Cut 15"x 14.5"
Pre-Cut 15"x 20"	Pre-Cut 12"x 20"
BLACK LIGHT TEAR-AWAY BACKING (1.5OZ.)	BLACK MEDIUM TEAR-AWAY BACKING (2.0OZ.)
Roll 44"x 250 yards	Roll 44"x 250 yards
HEAVY TEAR-AWAY BACKING (2.5OZ.) (71 GRM)	
Roll 44"x 250 yards	
Roll 44"x 100 yards	Pre-Cut 4.5"x 11"
Roll 4.5"x 250 yards	Pre-Cut 4.5"x 16"
Pre-Cut 4"x 7"	Pre-Cut 7"x 14"
Pre-Cut 4.5"x 8"	Pre-Cut 18"x 22"

## TOPPINGS

### SOLVY

This topping is perfect to keep thread from falling through fabrics with a heavy nap or a dense pile. It dissolves easily with water.

#### ROLL SIZE

40" X 110 YARDS (MEDIUM-23 MICRONS)

40" X 220 YARDS (MEDIUM-23 MICRONS)

40" X 220 YARDS (HEAVY-30 MICRONS)

8' X 8 MEDIUM - 500 SHEETS  
(MEDIUM-23 MICRONS)

### HEAT MELT ADHESIVE

Heat seal use for emblems and appliques.

#### ROLL SIZE

20" X 110 YARDS

### HEAT MELT FUSIBLE FILM

Trick film, heat activated film used on fabrics that cannot get wet. It can be totally removed from the embroidery using a heat press or even with a hand iron. It will keep the pile from sinking.

#### ROLL SIZE

40" X 110 YARDS

### WATER SOLUBLE - WM S404

Wash-away embroidery stabilizer on a roll or pre-cut size 8 x 8. After stitching it dissolve in water with complete disappearance and the least residue behind. They are most widely used in free standing applications such as free standing lace, childrens wear and delicate mini logos.

#### ROLL SIZE

40" X 110 YARDS

8X8 PRECUT - 500 PCS.

## 3D FOAM

### PUFFY 3D FOAM 30 x 20

The foam is made of ethylene vinyl acetate and adds dimension to your embroidery. It is water-resistant, non-toxic, and is machine washable. This item is available in a variety of colors across the spectrum, including red, yellow, three shades of blue, pastel pink, violet, white, black, and gray.

#### ITEM

3D FOAM: 3MM THICKNESS

3D FOAM: 2MM THICKNESS



## FELT

This product is made of 100% non-woven polyester with a 1.2 mm. thickness. Available in white, brown, green, yellow, black, blush and various shades of blue, gray, and beige. Other colors are available upon special order.

#### ROLL SIZE

44" X 55 YARDS





## NEEDLES

### SCHMETZ & ORGAN NEEDLES DBXK5

Ensure smoother stitches, consistent quality, and fewer thread breaks by choosing these needles in either ball point or sharp point. Fewer dulled needle point lead to less down-time. Less down-time means only one thing--increased productivity!



### NEEDLES DBXK5

SIZE
ND60/8 (Ball & Sharp Point)
ND65/9 (Ball & Sharp Point)
ND70/10 (Ball & Sharp Point)
ND75/11 (Ball & Sharp Point)
ND80/12 (Ball & Sharp Point)
ND90/14 (Ball & Sharp Point)
ND100/16 (Ball & Sharp Point)
ND7ST (Ball Point)

**Each package contains 100 needles.**

### ORGAN PERFECT DURABILITY NEEDLES

Perfect Durability needles have a titanium-nitride ceramic finish which makes them more durable and wear-resistant.

PD NEEDLES DBXK5
PD70/10 Ball & Sharp Point
PD75/11 Ball & Sharp Point
PD80/12 Ball & Sharp Point

**Each package contains 100 needles.**

## SCISSORS

### 696/3.5

Belmont 3.5 scissors with finely tapered curved blades.



### 634/3.5

Belmont Fine Scissor 3.5



### 290/4

Belmont 4 scissors with finely tapered curved blades.



### Mundial M1860 8.5

Soft grip dressmaker shears.



### 390/4

Belmont 4 scissors with finely tapered curved blades.



### Mundial M701-S 3.5

Curved Embroidery Scissor



### N5100C

Curved Needle Craft scissors.



### Mundial M664 5.5

Mundial 5 hobby Craft scissors



### Mundial M668 4.5

Fine tips embroidery scissor



### Mundial M108CS 3.5 embroidery scissors



### Pelican Applique Scissor

584/6B 6" Off angle scissors





## SNIPS

### Golden Eagle 4 3/4

Thread Snips



### Golden Eagle TC-805

Thread Snips



### Mundial M601 4 3/4

Premium Thread Snips



### Belmont Snip 404SS

Solid Steel Thread Snips



### CN1 SNIP

Curve blade push snip



## TWEEZERS

### TWE6 6

Deluxe Bent Tweezers



### TWE8 6

Straight Stainless Tweezers



## SEAM RIPPER

### 111R 5.5

Seam Ripper



### Peggy Stitch Eraser

Can quickly remove bobbin thread from your garment.



## SPRAYS

### SPRAYWAY SW082

Ligh Adhesive Spray 13 oz.



### SPRAYWAY SW 955

Anti static spray 14 oz.



### SPRAYWAY SW087

Strong Adhesive Spray 13 oz.



### SPRAYWAY SW 821

No fray spray 10.5 oz



### SPRAYWAY RD-90

Lubricant Spray 11oz.



### SPRAYWAY SW805

Lint & Dust Remover 11 oz.



### SPRAYWAY SW945

Silicone Spray 11 oz.



### SPRAYWAY SW063

C-60 solvent degreaser 16 oz.



### SPRAYWAY SW 985

Orange citrus crazy clean 19 oz.



### SPRAYWAY SW946

Silicone Spray 11 oz.



**Sprayway®**



## MACHINE MAINTENANCE

### MACHINE OIL

EW350 White Diamond  
Crystal Clear Lily White Oil.  
It comes in Gallon Size.



### NEEDLE PRECISION OILER

EW2132 This oiler is perfect for use with intricate machinery because it allows for excellent control.



### DELUXE PLASTIC OILER

EW210 This item is durable and leak proof. Its long-angle spout (4) comes complete with a protective cap. Capacity=1/4 pint.



### CLEANING FLUID

EW888F Albatross  
SUPERKLEEN#1.  
This item is ideal for cleaning soil, dirt, and make-up stains. It comes in Gallon Size.



### SPOT CLEANING GUN

CG-500AJ Spray Cleaning Gun 110 volts. This item is ideal for cleaning soil, dirt, and make-up stains.



### BRUSHES

**BR1** Large lint brush



### PRECISION SCREWDRIVER SET

#### SCK6

This 11 piece set brings a full set of precision screwdrivers great for any job. Diameters available from 1.0 mm through 3.0 mm



## CUTTING MACHINE

### IOLINE 300 CUTTER

The best decorative and promotional product companies use the Ioline 300 System to cut sports letters and applique graphics than any other cutting system. You will find that using this machine will decrease your lead-time and production time, and as a result, your output will skyrocket!

**\* Please contact us for more information about this product.**

## ACCESSORIES

### STEEL BOBBINS

**55623 Steel Bobbins**  
Size L



### ROTARY HOOKS

**ME05050400RP** Rotary  
Hook for Embroidery  
Machines, Size L



### SPOOL RACKS

These high-quality racks are made of hardwood with a natural finish. Either size rack is perfect for display purposes or simply for personal organization.

**RACK CAPACITY:**  
**60 MINI CONES**

**120 MINI CONES**

**33 KING CONES**



### MAGIC PEN D165E99

Dyno Dual tip pen with purple disappearing ink.  
Great for marking hoop placement on garments.



### BOBBIN CASES

**TOWA STYLE L**  
**BOBBIN CASE**



**NON-OEM STYLE L**  
**BOBBIN CASE**



**NON-OEM STYLE**  
**M JUMBO BOBBIN**  
**CASE**



**TOUCH-UP PENS**  
**318WP8**

318W98 Lumocolor  
Permanent Fine Point  
Pens for white thread.  
Ideal for embroidery  
touch up, specially  
formulated permanent,  
water proof, lightfast ink.



## TROUBLE SHOOTING GUIDE

### THREAD STORAGE RECOMENDATIONS:

High temperatures, direct vicinity of heating, moisture and sunlight must be avoided when embroidery thread is stored, secure loose end by tying a knot. Do not use tape. Repackage thread in the plastic bag when no using to prevent exposure to dust and dirt, as guard against humidity.

### PREVENT THREAD BREAKAGE ADJUSTING TENSIONS:

Loose tensions cause thread to pile up and loop. Tight tensions cause pulling, puckering, and thread stress.

Adjust tensions to achieve a smooth, flat look.

### STITCHES AND DENSITIES:

Too many stitches in a small area or densities are too heavy. Increase the design size by 5% to 10% to allow more room for stitches to lay down, decrease density or remove extra stitches using your machine functions, have the design re- punched or use a thinner thread to prevent thread build-up.

### NEEDLES RECOMMENDATIONS:

Needles can breaks because of improper timing between needle point and hook point; also your needle can be inserted incorrectly. Other reason of needle breakage it can be if the needle has been hit by a hard object as hoop or grazers. Also we recommend replacing needles often; dull needles have a difficult time getting thought the garment causing some fabrics to tear. In the other hand is very important to check which needle point type it's better for your work.

More tips and tricks on our Facebook page & Tweeter @TextileUSA

## THEY SPEAK, NOT US

" I Have been getting our embroidery supplies from You "long time since "good quality , backing , rayon & poly threads "all our needs are quickly taken care off. Good personal service; thank you very much "

A PLUS EMBROIDERY, Arturo L Castillo

"TEXTILE USA, is what all embroidery shops needs to meet our supply needs in a great time, love working with them, excellent customer care!"

Brenda Iniguez, DECODE

"Gracias Textile USA por el buen servicio que siempre me han brindado y los buenos precios, siempre muy cooperativos"

Miriam Barrios

"A++++ Service. We get all our embroidery supplies from Textile USA. Thank you guys =)"

The Miami Shirt Company

"I've been using their paper sided bobbins continuous filament for years and they are awesome! When embroidering hats (which are the hardest garment for me to embroider on) they run much smoother than others brands"

Anonymous from GA, USA

"Thank you so much for your usual speedy responses"

Latoya Wade, DESIGN BY MARC



# TextileUSA

*Your #1 Source for Embroidery Thread & Supplies*

10050 NW 116th Way Suite #15 Miami, FL 33178  
Toll Free: **877-243-1180** • Tel. **305-231-1180** • Fax. **305-231-1181**

**[www.textileusa.net](http://www.textileusa.net)**

Follow us on   @TextileUSA  
[sales@textileusa.net](mailto:sales@textileusa.net)



VISA



KSA



MARATHON

